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# Limited

# Introduction to the Range

Polycarbonate - brilliant strength to weight ratio.



mPad2

390 x 230 Max Load: 95kg Per Pair: 190kg

mPad3

460 x 400 Max Load: 195kg Per Pair: 290kg

mPad4

580 x 480 Pad Max Load: 280kg Per Pair: 560kg

> MIRO has been manufacturing Rooftop Supports since 1982, and is a

key supplier to many long established companies.

## mPad5 150 x 150 Pac

Max Load: 20kg Per Pair: 40kg

mPad6 195 x 195 Pad Max Load: 35kg Per Pair: 70kg



### mPad7

200 x 200 Pac Max Load: 90kg Per Pair: 180kg



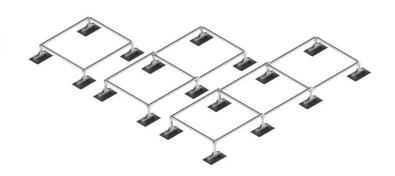
We can fabricate frames which compensate for offset roofs.

Our variable angled bracket allow for pitched roofs up to 5°.

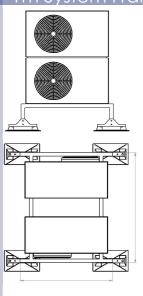


## Modular Framework

In-house design and engineering team

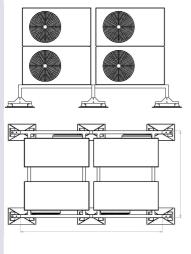


#### 1m System Framework



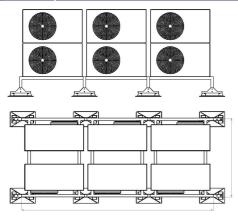


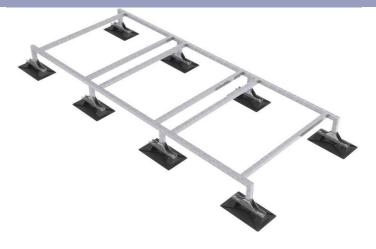
#### 2m System Framework





#### 3m System Framework

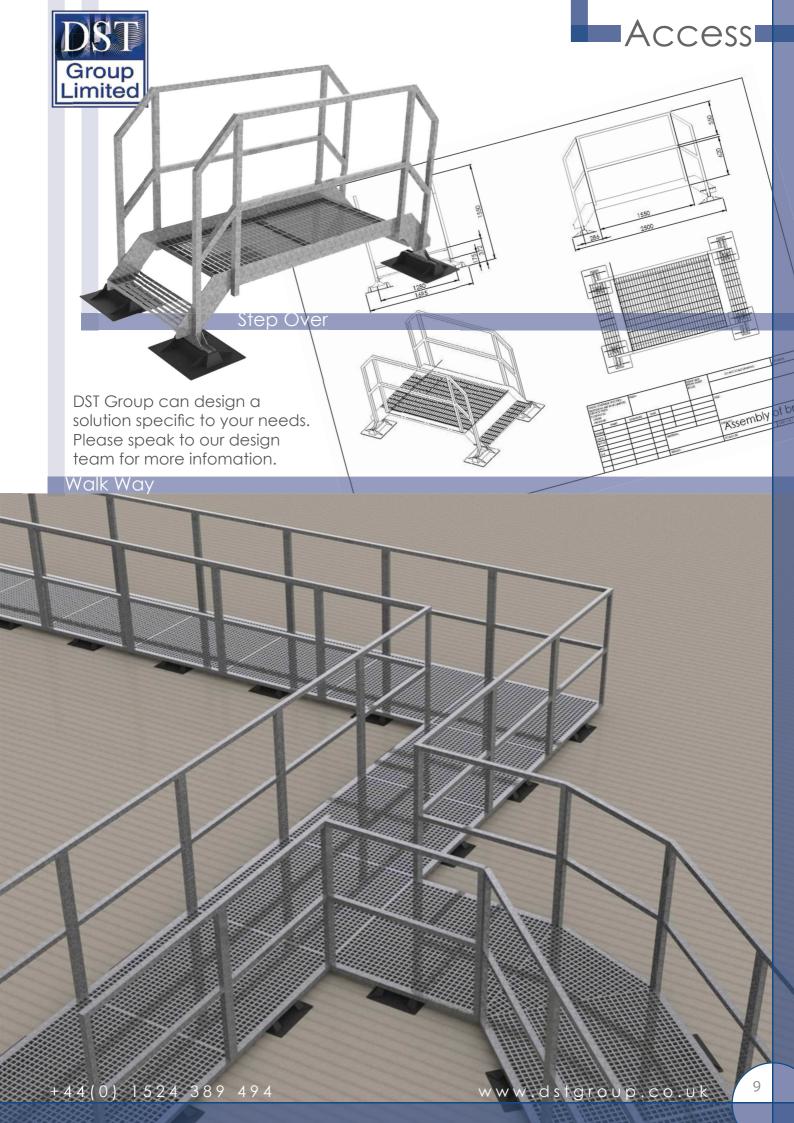












# Technical Properties



## **POLYCARBONATE RESIN**

	- '	JEI OAKI			
PROPERTY	ASTM TEST METHOD	VALUE	PROPERTY	ASTM TEST METHOD	VALUE
PHYSICAL			Volume Resistivity, ohm-cm	D257	
Specific Gravity	D792	1.20	@73°F, dry (23°C)		>1016
Specific Volume, in 3 / lb (am3 / lb)	-	23.1 (0.83)	Arc Resistance, sec	D495	
Weight / Volume, lbs / in 3 (g3 / cm3)	-	0.043 (1.20)	Stainless Steel Electodes		10-11
Water Absorption %	D570		Tungsten Electrodes		120
24 hours @ 73°F (23°C)		0.15	MECHANICAL		
Equilibrium, 73°F (23°C)		0.35	Tensile Strength, psi (MPa)	D638	
Equilibrium, 212°F (100°C)		0.58	Yield		9,000 (62)
Mould Shrinkage, in/in at 0.125"	D955	0.005-0.007	Ultimate		10,000 (69)
Light Transmittance, % at 0.125"	D1003	89	Elongation, %	D638	
Haze, % @ 0.125"	D1003	1	Rupture		130
Refractive Index	-	1.586	Flexural Strength, psi (MPa)	D790	14,000 (97)
THERMAL			Flexural Modules, 10 <sup>s</sup> psi (MPa)	D790	3.40 (2,300)
Deflection Temperature °F (°C)	D648		Compressive Strength, psi (MPa)	D695	12,500 (86)
@66 psi (0.46 MP a)			Compressive Modules, psi (MPa)	D695	
@254 psi (1.82 MP a)		270( )	10⁵ osu (MPa)		3.45 (2,400)
Specific Heat, Btu/lb/°F (kJ/kg/°K)	-	0.30 (1.25)	Shear Strength, psi (MPa)	D732	
Thermal Conductivity			Yield		6,000 (40)
Btu-in/h-ft²-°F (W/Km)	-	1.35 (.19)	Ultimate		10,000 (70)
Coefficient of Thermal Expansion			Shear Modules, 10 <sup>s</sup> psi (MPa)	-	1.14 (790)
in/in/°F (m.m/ °C)	D696	3.75 x 10 <sup>-5</sup> (6.75 s 10 <sup>-5</sup> )	Izod Impact Strength, ft-Ibs/in (J/m)	D1822	
Vicat Softening Temperature, °F (°C)	D1525	305-315 (152-157)	Notched, 1/8" thick (3.22mm)		15 (801)
Viscosity Midpoint	D1238	9.5	Tensile Impact Strength, ft-lbs/in² (kJ/m²)	D1822	
(Melt Flow Rate) g/10 min.	Condition 0		S-type		275 (579)
Brittleness Temperature, °F (°C)	D746	<-200 (-129)	Dynatup Impact Strength, ft-Ibs/in (J)	D3763	47 (64)
Flammability Ratings			Fatigue Strength, psi @2.5mm	D671	
ASTM	D365°	AEB>1"	cycles (MPa)		1,000 (7.0)
UL Standard 94° 1/16" (1.6 mm)	UL94	V-2	Rockwell Hardness	D785	
UL Standard 94° 1/8" (3.2 mm)	UL94	V-2	М		70
Oxygen Index	D2863	25.0	R		118
PHYSICAL			Deformation Under Load %	D621	
Dielectric Strength, volts/mil (kV/mm)	D149	380 (15.0)	4000 psi @ 73°F (27 MPa @ 23°C)		0.2
Short time, 125 mils (3.2mm)			4000 psi @ 158°F (27 MPa @ 70°C)		0.5
Dielectric Contant	D150		Taber Abrasion Resistance		
60 Hz		3.17	Weight Loss, mg/1000 cycles	D1044	10
106 Hz		2.96			
Dielectric Factor	D150				
60 Hz		0.0009			
106 Hz		0.010			





- 1. The product is designed to arrive pre-manufactured and assembled. Minimal assembly for the end user.
- 2. Up to a 20 year warranty offered.
- 3. In-house design and engineering team.
- 4. Full product line available designed to meet the individual needs of the customer on a more individual project basis.
- 5. Allows for expansion and contraction of pipe.
- 6. Polycarbonate Material Reacts well under extreme heat and extreme temperature changes, unlike other plastics and GRP's.
- 7. MIRO has been manufacturing Rooftop Supports since 1982 and is a key supplier to many blue chip companies.
- 8. Smaller more specific roller and saddle pipe supports prove more cost effective than other "Pier" systems which require additional brackets to make them work.
- 9. DST Group manufacturing facility can offer a bespoke "built for purpose" solution unlike other roof support systems in the UK.
- 10. All Miro feet are designed to be "Multifunctional" therefore standardising the material and specification across a roof system from Plant Frame Feet, to "H" Frames, pipe and ladder supports, walkways, step overs, sleepers.

Miro Key Customers:





















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